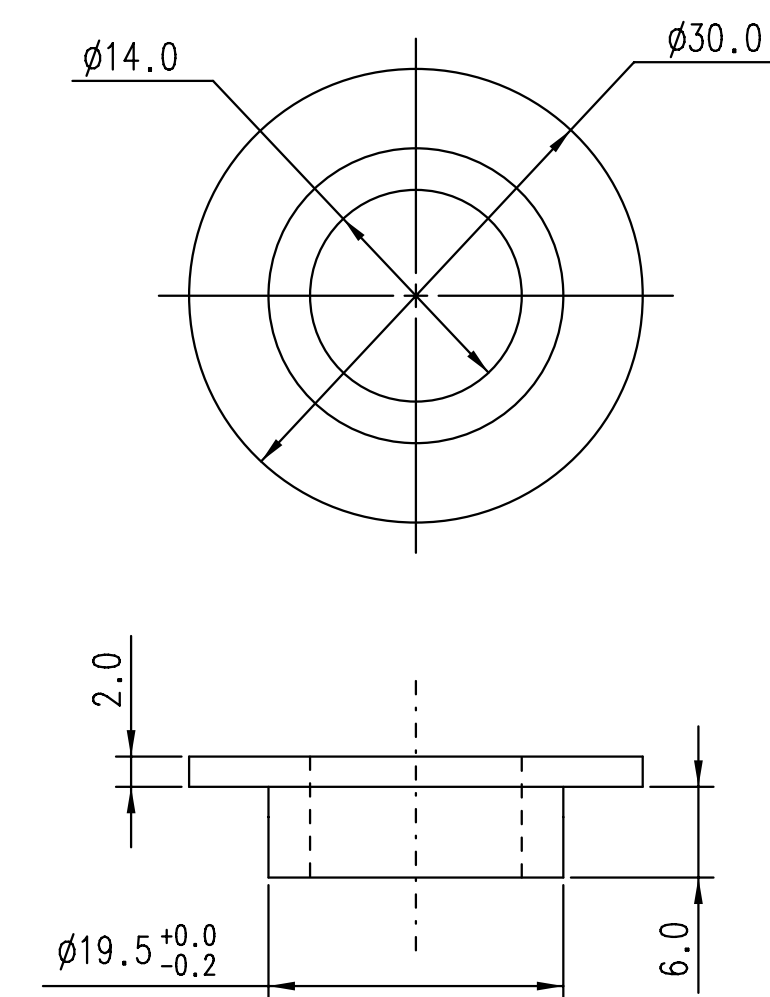
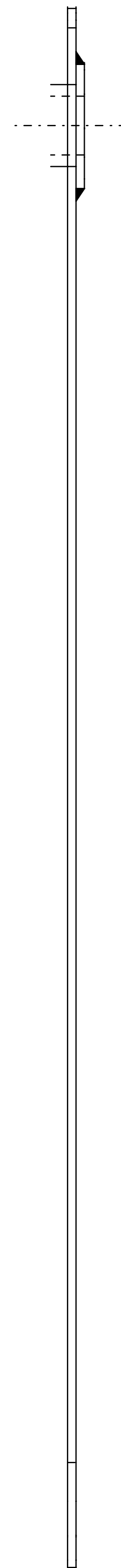
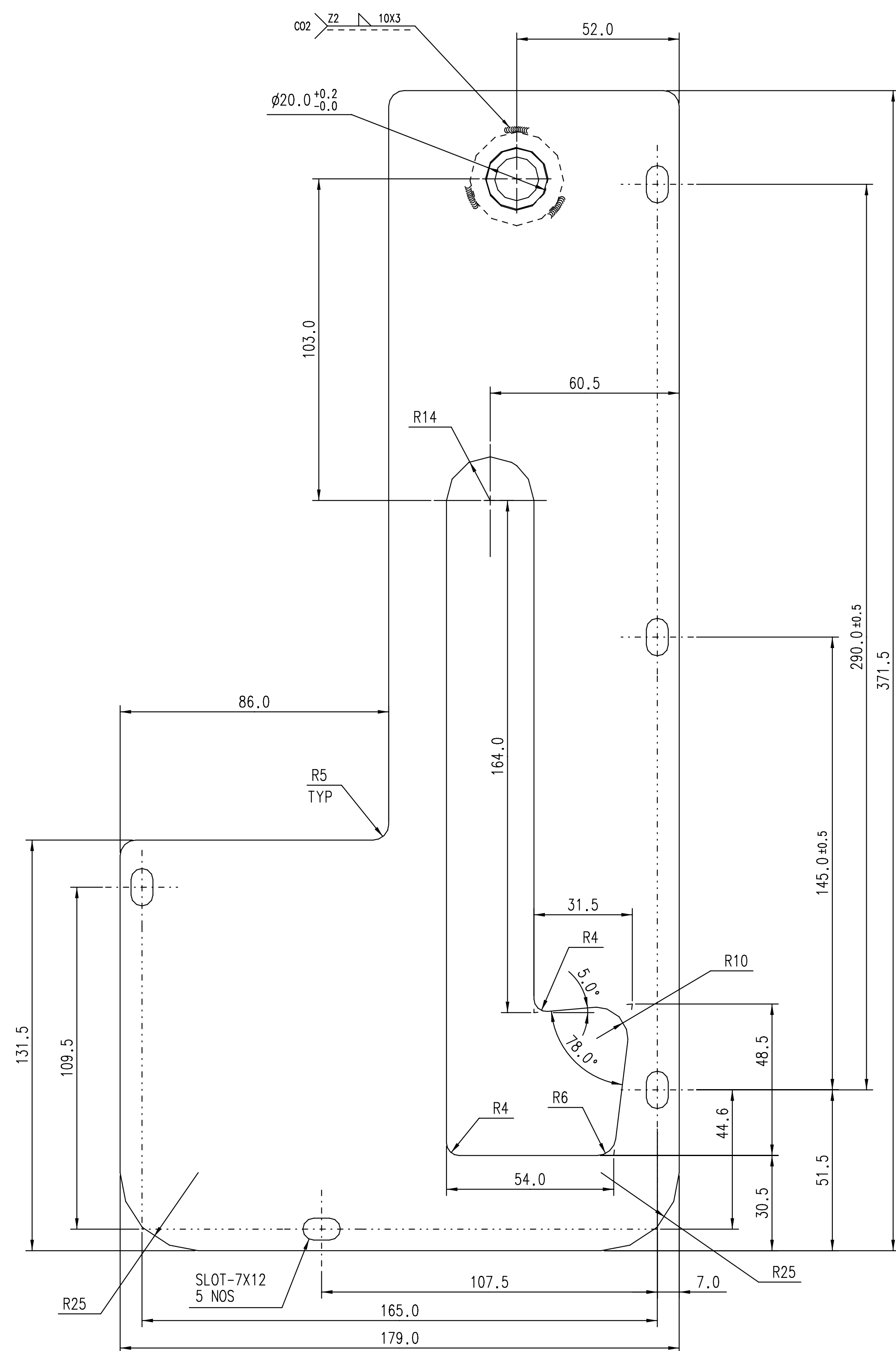
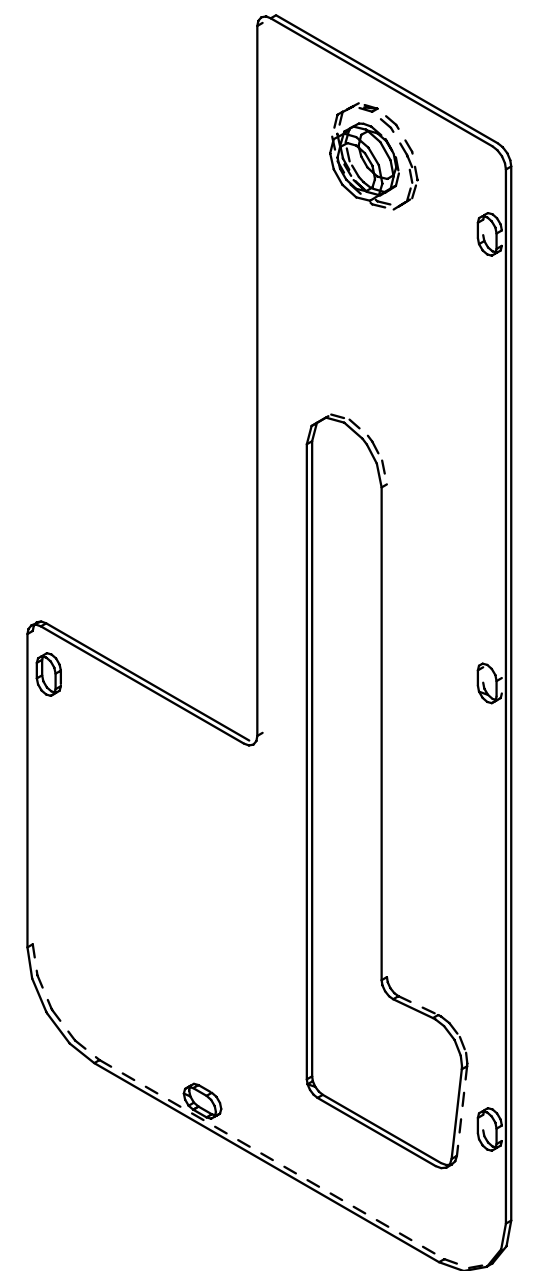




DETAIL VIEW 'B' (4WD LEVER GUIDE)
MTL:EN8
SCALE:2:1

UNSPECIFIED TOLERANCES:

- | | |
|-----------------------|-----------|
| 1. FORMING TO FORMING | |
| <500 | ±0.5 |
| >500 | ±0.8 |
| 2. CD BETWEEN HOLES | |
| IN ONE PLANE | ±0.2 |
| IN DIFF PLANES | ±0.5 |
| 3. FORM TO PIERCE | ±0.5 |
| 4. ANGULAR TOLERANCE | ±1° |
| 5. HOLE SIZES | +0.2/-0 |
| 6. SLOT SIZES | ±0.8 |
| 7. GENERAL TOLERANCE | |
| UP TO 300 | ±0.8 |
| ABOVE 300 | ±1.0 |
| 8. FLANGE WIDTH | +1.0/-0.7 |
| 9. JOGGLE DEPTH | +0.3/0 |

PROCUREMENT CONDITION

PART NO.	FINISH
0A7541659D1	BARE METAL WITH OIL DW36/39
	APPLICATION
0P7541659D1	PRIMED AS PER T04 308 0230
0C7541659D1	C.E.D. AS PER T04 306

NOTE:-

PART MUST BE FREE FROM FRACTURE, FLASH &
SHARP EDGES AND ANY SURFACE IMPERFACTIONS,
THAT MAY AFFECT FIT OF FUNCTION OF THE PART.

PART MUST BE FREE OF STRETCHING, SCORING MARKS
AND WRINKLE.

UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

TOTAL CO2 WELDING LENGTH=30MM AS PER PS608.

<S> : SIGNIFICANT CHARACTERISTICS ▽ : CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989									
DIMENSIONS									
LINEAR IN mm.	OVER UPTO	0.5	3	6	30	120	400	1000	2000
f FINE (X.XXX)		0.05	0.08	0.10	0.15	0.20	0.30	0.50	1.00
m MEDIUM (X.XX)		0.10	0.15	0.20	0.30	0.40	0.60	1.00	1.60
c COARSE (X.X)		0.20	0.30	0.50	0.70	1.00	1.60	2.50	4.00
v VERY COARSE (X)		0.50	1.00	1.60	2.50	4.00	6.30	10.00	16.00
E.R. / PROC. REQ. NO : PART NO. : E007541659D1									
PART NAME : VTU COVER TOP PLATE									
MATERIAL : HEAT TREATMENT :									
CRCS-D, THK. 2mm THK AS PER IS 513									
ANGLE IN deg. OVER SHORTER SIDE OF THE ANGLE IN deg.									
OVER	10	15	30	45	60	90	120	180	240
UPTO	10	50	75	90	120	150	180	210	240
f FINE (X.XXX)		±1°	±0°30'	±0°20'	±0°15'	±0°10'	±0°05'	±0°02'	±0°01'
m MEDIUM (X.XX)		±1°	±0°30'	±0°20'	±0°15'	±0°10'	±0°05'	±0°02'	±0°01'
c COARSE (X.X)		±1°	±0°30'	±0°20'	±0°15'	±0°10'	±0°05'	±0°02'	±0°01'
v VERY COARSE (X)		±3°	±2°	±1°	±0°30'	±0°20'	±0°15'	±0°10'	±0°05'
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.									
COMPUTER GENERATED DRAWING DO NOT SCALE MANUALLY									
IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A1									
ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No 0									

[illegible]